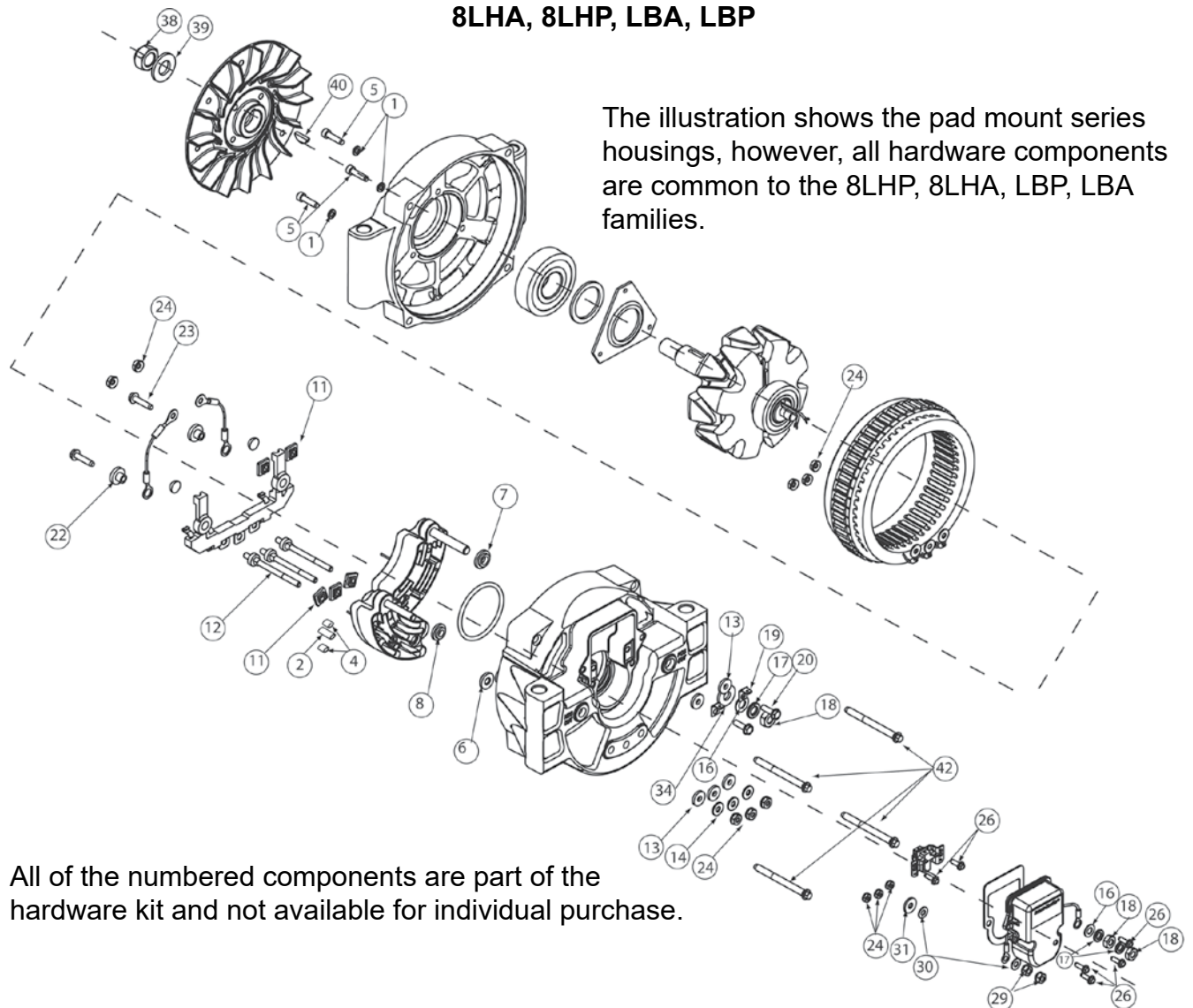


Source: Leece-Neville Heavy Duty Systems Division - Arcade, NY USA
Date: JULY 7, 2017
Bulletin No: TSB-3002
Models: 8LHA, 8LHP, LBA, LBP series alternators
Subject: Hardware service kit K212104110S

8LHA, 8LHP, LBA, LBP

The illustration shows the pad mount series housings, however, all hardware components are common to the 8LHP, 8LHA, LBP, LBA families.



All of the numbered components are part of the hardware kit and not available for individual purchase.

See page 2 for key descriptions and usage

Important: The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers'; and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at www.prestolite.com, or contact our technical service department at:

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Note: All of these components are part of the hardware kit and not available for individual purchase.

Description	QTY	Key	Where used
WSHR LCK #10 IND 2NBRN	3	1	Small lock washer used on front housing retainer screw
INSULATOR SLEEVE	1	2	Black, center AC tap. Insulate AC tap from housing and rectifier.
INSULATOR SLEEVE	2	4	Clear, two outer AC taps. Insulate AC taps from rear housing.
BRG RET SCRW 10-32 3/	3	5	Attaches front housing retainer plate
WSHR INSL #10 BOLT	4	6	4 used AC taps rear rectifier internal.
WSHR INSL 5/16.09THX.8	1	7	Internal red positive post insulator
WSHR INSL 1/4 BOLT	1	8	Internal negative post insulator
INSULATOR	2	11	3 internal between lead frame and rectifier. 2 internal at outmost AC taps between rectifier and lead frame
WSHR INSL #10.09THX9/1	5	13	Fiber washer insulator on external 3 AC taps and 2 internal on the lead frame
WASHER FLT.203-.500-.0	2	14	Flat washer AC tap
WSHR FLT .328-.625-	2	16	External positive post flat washer
WSHR LCK 5/16 MD SPT	3	17	Positive post lock washer
NUT 5/16-24X9/16X7/32	3	18	Positive post nuts
RING TERMINAL - 1/4	2	19	Male spade turn on terminals
SCREW, MACH. 10-24X/63	2	20	Attaches lead frame terminals
SCREW, MACH-10-24X.63	2	23	Used to attached turn on leads to rectifier.
NUT CON LOCK 10-24-1/8	11	24	3 stator to AC taps internal, 6 external AC taps, 2 internal behind regulator attaches AC turn on spades
SCR TPG 10-32X.62 1/4H	6	26	4 used to mount regulator to rear housing. 2 used to attach brush
NUT CONL 1/4-28 3/16TK	2	29	External negative post nuts
WSHR FLT .266-.562-	2	30	External negative post flat washer
WSHR INSL 1/4.09THX3/4	1	31	External negative post insulator washer
WSHR INSL 5/16 BOLT	1	34	External positive post insulator
5/8-18NF-2B PULLEY LCK	1	38	Pulley Nut
WASHER FLAT	1	39	Pulley nut flat washer
KEY, WOODRUFF #8	1	40	Rotor Shaft at Pulley
THRU-BOLT 1/4-20 2.75L	4	42	Through Bolts (External end frames)

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